





- 1. Ensure the pipe ends are free from debris and chamfered to a minimum of 3mm x 45°
- 2. Slide the sleeve and coupling onto the pipes and butt the pipes together
- 3. Markothepositions for the PTFE seals symmetrically, to ensure they are directly underneath the clamp bands
- 4. Fit the self adhesive seals onto the pipes, overlapping the tape ends
- 5. Slide the FEP liner over the seals and apply hot air evenly to shrink it onto the pipe
- 6. Position the coupling centrally over the liner and tighten to the recommended torque