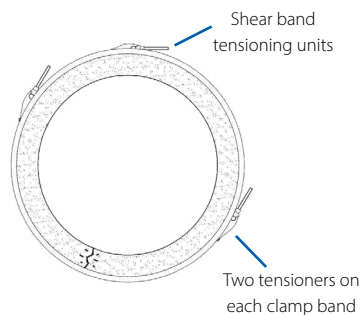


# Installation: Wraparound Coupling WRC / MAGWRC



**Preparation:** Remove deposits and dirt from the pipe. Select a point as close as possible to the apex of the pipe where the pipe crack or damaged area has the smallest gap or no gap at all. The gap must not exceed 20 mm.

1. Mark the pipe 100 mm each side of this position to centre the coupling over this point.
2. Wrap the coupling seal around the pipe and position it over the selected point with the coupling centred between the two marks.
3. This step is best carried out by two people: Apply the adhesive across the entire width of the coupling and bring the moulded

edges together. Apply the adhesive in dots to the joint and press the metal bridge onto the seam. Apply even pressure to the joint. Ensure that the edges are fully seated and maintain this pressure for at least 30 seconds.

4. Position the tensioning devices and shear band around the rubber profile. All shear bands have two tensioners. These should be positioned symmetrically on both sides of the coupling so that they are accessible for tightening, but not directly above the adhesive edge (about 150 mm away).
5. First tighten the shear band and then the two clamp bands evenly to the torque recommended on the product label.