















- 1. Using a suitable holesaw, make a hole of 177 mm (+2 / -0.5 mm) in the wall of the pipe into which the adaptor is to be fitted. It is important that the hole is perpendicular to the pipe and that the holesaw is long enough to cut through the wall in one pass.
- 2. Use a deburring tool to remove any burrs from the edges of the bore.
- 3. Wipe the inside surface clean.
- 4. Apply sufficient lubricant to the outer face of the inner sleeve and seal in the area.
- 5. Insert the adaptor, as received, into the hole so that the saddle flange sits snugly onto the pipe OD.
- 6. Using the T-handled hexagon tool provided, turn opposite screws in a clockwise direction alternately by about 10 rotations at a time. Start with the screw at 12 o'clock, then 6, then 3, then 9. This will draw the inner sleeve and bolt ring upwards. Continue turning the screws until the underside of the head touches the face of the bolt ring. Ensure that the saddle flange remains on the pipe at all times.



Data Sheet available online at: fernco.de/en/product/saddles-for-twin-wall-pipe



Installation Video on YouTube: grco.de/bfWrfw

