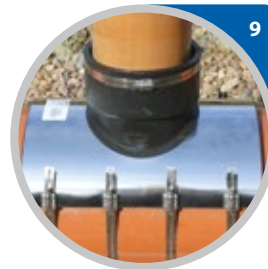
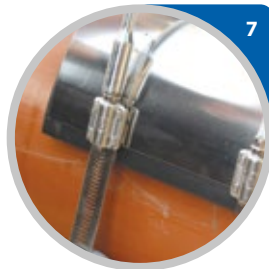
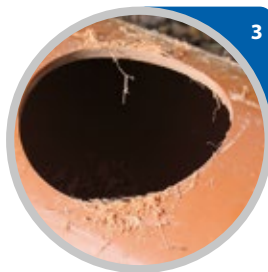


Installation: Saddle TA



To install this saddle, the pipe bed around the main pipe must be removed.

1. If necessary, use the neoprene seal as a template to mark the hole and the edge of the saddle. For the 45° version, make sure that the lateral pipe branches off in the desired direction.
2. Cut a hole according to the data sheet. An oval hole can be cut with a suitable saw. A suitable drilling jig is required for 45° entries in vitrified clay or concrete pipes.
3. Remove any material residue from the drill hole.
4. Use a deburring tool to remove any burrs from the edges of the bore and clean the surface.
5. Position the gasket and saddle over the hole using the markings previously made. Ensure that the stainless steel

sleeve is centred on the pipe.

6. Cut the clamp bands supplied to the actual OD of the pipe.
7. Hold the saddle firmly, pass the clamp bands under the pipe and insert them into the stainless steel body on the other side until the band protrudes from under the hexagon head.
8. Check the position of the neoprene seal, PVC saddle and stainless steel casing. Tighten all clamps evenly to 12 Nm and check with a torque spanner.
9. Place the lateral pipe in the saddle and tighten the clamp band to 6 Nm. Fill the pipe bed with suitable material.



Data Sheet available online at:
fernco.de/en/product/saddles-for-smooth-pvc-pipe



Installation video on YouTube:
qrco.de/bfWrg0