















- 1. With a suitable drill bit, drill the core hole Ø 177 mm. The hole should be perpendicular to the pipe and drilled in one pass.
- 2. Use a deburring tool to remove any burrs from the edges of the bore and clean the surface.
- 3. Apply lubricant to the outside of the inner sleeve and around the outside of the rubber seal.
- 4. Ensure that the rubber seal is pressed against the inner spacers. Insert the saddle into the hole so that the curvature of the upper flange follows the radius of the
- main pipe. The rubber should protrude a little into the pipe.
- 5. Using the enclosed T-spanner, turn the screws clockwise alternately by about 10 turns each. This pushes the inner sleeve outwards and pulls the widened part of the inner sleeve into the seal. Continue turning the screws until the underside of the head touches the side of the bolt ring.
- 6. The lateral pipe can now be connected using a Fernco coupling.



Data Sheet available online at: fernco.de/en/product/saddle-ua



Installation Video on YouTube: qrco.de/bfWrg1